



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D145-762-065
Job Sheet 201287



Part No: D145-762-065

Job Qty: 2 pcs

Part Name: Hardware Kit



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/30/19

Job Tracking No:

Due Date: 11/1/19

Created By: Marie Lajeunesse

Type: AOG

Description:

Note: DWG IIN-D117-762 Rev F (ECN19-890) IPP Rev. A 19.09.25 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	✓	11/1/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3	✓	
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

Oscar

NOV 13 2019



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com

Container No: S232683



Part: D145-762-065

Job No: 201287

Serial No/Batch: S232683

Revision: F

Inspector:

Exp Date:

Instructions: FAA STC SR01853SE 19/09/04, TC STC LoA RI

120 QC 4	2 pcs	11/1/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
130 Packaging 3-1 - Stock - B4B	2 pcs	11/1/19	0.00 0.00	QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	DAS 78
				QC 4 - 75	9-89
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
135 DC - 1 - B4B	2 pcs	11/1/19	0.00 0.00	Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
140 QC 21 - FG	2 pcs	11/1/19	0.00 0.00	Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	DAS 78
				Packaging 3 - 26 - B4B	9-89
135 DC - 1 - B4B	2 pcs	11/1/19	0.00 0.00	Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
140 QC 21 - FG	2 pcs	11/1/19	0.00 0.00	Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
135 DC - 1 - B4B	2 pcs	11/1/19	0.00 0.00	Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
140 QC 21 - FG	2 pcs	11/1/19	0.00 0.00	Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
135 DC - 1 - B4B	2 pcs	11/1/19	0.00 0.00	Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	2 pcs	11/1/19	0.00 0.00	DC - 1 - B4B	DAS 21
				DC - 2 - B4B	9-89
140 QC 21 - FG	2 pcs	11/1/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
140 QC 21 - FG	2 pcs	11/1/19	0.00 0.00	QC 21 - SA - 53	

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPP D145-762-065

Location: _____

135 - Document Control Photocopy bluefile & type labels per PPP D145-762-065 CHG001
 140 - QC21- Final Inspection - Work Order Release

(012897)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C42A	Bolt	6 Ea (3 ea) ✓	110-Packaging 1 - Pick Kit	5191274 ✓
AN4C43A	Bolt	4 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5123892 ✓
AN4C5A	Bolt	2 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	5207677 ✓
AN6C44A	Bolt	6 Ea (3 ea) ✓	110-Packaging 1 - Pick Kit	5222531 ✓
AN6C45A	Bolt	6 Ea (3 ea) ✓	110-Packaging 1 - Pick Kit	5125609 ✓
AN6C51A	Bolt	8 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5230765 ✓
D3456-1	Washer	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5109335 ✓
D4764-1	Bushing	20 pcs (10 ea) ✓	110-Packaging 1 - Pick Kit	5225309 ✓
D4764-5	Bushing	20 pcs (10 ea) ✓	110-Packaging 1 - Pick Kit	5109772 ✓
D5731-1	Bushing	4 (2 ea) ✓	110-Packaging 1 - Pick Kit	5231200 ✓
D5731-3	Plug	4 (2 ea) ✓	110-Packaging 1 - Pick Kit	5231209 ✓
MS21043-4	Nut	10 Ea (5 ea) ✓	110-Packaging 1 - Pick Kit	5225045 ✓
MS21043-6	Nut	12 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	5227860 ✓
NAS1149C0663R	Washer (AN960C616)	24 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	5101606 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4C42A	6	42	0
	AN4C43A	4	94	0
	AN4C5A	2	59	0
	AN6C44A	6	82	0
	AN6C45A	6	6	0
	AN6C51A	8	30	0
	D3456-1	2	151	0
	D4764-1	20	87	0
	D4764-5	20	30	0
	D5731-1	4	0	0
	D5731-3	4	0	0
	MS21043-4	10	512	0
	MS21043-6	12	125	0
	NAS1149C0663R	24	449	0

Part Specifications

Specifications could not be found.

Plex 9/30/19 1:53 PM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION			DEPARTMENT/PROCESS									
		Rework ☐ Scrap ☐ Use-as-is ☐			Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QSI042)								
Description Work Order Deviation		Disposition												
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY												
		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____			Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐			Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐				Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐		
		Completed By _____												
		Lead hand / Supervisor _____												
		QC / QA Coordinator _____												